

Claims

- 5 1. Method for testing the time delay error ratio ER of a device against a maximal allowable time delay error ratio ER_{limit} with an early pass criterion, whereby the early pass criterion is allowed to be wrong only by a small probability D_1 , with the following steps
- 10 - measuring ns time delays (TD) of the device, thereby detecting ne bad time delays, which exceed a certain time limit, of these ns time delays (TD),
- assuming that the likelihood distribution giving the distribution of the number ni of bad time delays in a
- 15 fixed number of samples of time delays (TD) is $PD(ni, NE)$, wherein NE is the average number of bad time delays, obtaining PD_{high} from

$$D_1 = \int_0^{ne} PD_{high}(ni, NE_{high}) dni$$

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- wherein PD_{high} is the worst possible likelihood distribution containing the measured ne bad time delays with the probability D_1 ,
- obtaining the average number NE_{high} of bad time delays
- 25 for the worst possible likelihood distribution PD_{high} ,
- comparing NE_{high} with $NE_{limit} = ER_{limit} \cdot ns$,
- if NE_{limit} is higher than NE_{high} stopping the test and deciding that the device has early passed the test and
- if NE_{limit} is smaller than NE_{high} continuing the test
- 30 whereby increasing ns .

2. Method for testing the time delay error ratio ER of a device against a maximal allowable time delay error ratio ER_{limit} with an early pass criterion, whereby the early
- 35 pass criterion is allowed to be wrong only by a small probability F_1 for the entire test, with the following steps
- measuring ns time delays (TD) of the device, thereby

detecting ne bad time delays, which exceed a certain time limit, of these ns time delays (TD)

- assuming that the likelihood distribution giving the distribution of the number ni of bad time delays in a fixed number of samples of time delays (TD) is PD(ni,NE), wherein NE is the average number of bad time delays, obtaining PD_{high} from

$$D_1 = \int_0^{ne} PD_{high}(ni, NE_{high}) dni$$

- 10 wherein PD_{high} is the worst possible likelihood distribution containing the measured ne bad time delays with a single step wrong decision probability D₁ for a preliminary error ratio ER stage, whereby using a single step wrong decision probability D₁ smaller than the probability F₁ for the entire test,
- 15 - obtaining the average number of NE_{high} of bad time delays for the worst possible likelihood distribution PD_{high},
- comparing NE_{high} with NE_{limit} = ER_{limit} · ns,
- 20 - if NE_{limit} is higher than NE_{high} stopping the test and deciding that the device has early passed the test and
- if NE_{limit} is smaller than NE_{high} continuing the test whereby increasing ns.

- 25 3. Method according to claim 1, characterized in that the single step wrong decision probability D₁ is in the range of

$$30 \quad F_1 > D_1 \geq 1 - (1 - F_1)^{1/ne}.$$

- 4. Method according to any of claims 1 to 3, characterized in that the likelihood distribution PD_{high}(ni,NE) is the Poisson distribution.
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- 5. Method according to any of claims 1 to 3, characterized in that

the likelihood distribution $PD_{high}(ni, NE)$ is the binomial distribution.

6. Method according to any of claims 1 to 5,
 5 characterized in that
 for avoiding an undefined situation for $ne=0$ starting the test with an artificial bad time delay $ne=1$, not incrementing ne then a first error occurs.

10 7. Method for testing the time delay error ratio ER of a device against a maximal allowable time delay error ratio ER_{limit} with an early fail criterion, whereby the early fail criterion is allowed to be wrong only by a small probability D_2 , with the following steps

15 - measuring ns time delays (TD) of the device, thereby detecting ne bad time delays, which exceed a certain time limit, of these ns time delays (TD),
 - assuming that the likelihood distribution giving the distribution of the number ni of bad time delays in a
 20 fixed number of samples of time delays (TD) is $PD(ni, NE)$, wherein NE is the average number of bad time delays, obtaining PD_{low} from the

$$D_2 = \int_{ne}^{\infty} PD_{low}(ni, NE_{low}) dni$$

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wherein PD_{low} is the best possible likelihood distribution containing the measured ne bad time delays with the probability D_2 ,

- obtaining the average number NE_{low} bad time delays for
 30 the best possible likelihood distribution PD_{low} ,
 - comparing NE_{low} with $NE_{limit} = ER_{limit} \cdot ns$,
 - if NE_{limit} is smaller than NE_{low} stopping the test and deciding that the device has early failed the test and
 - if NE_{limit} is higher than NE_{low} continuing the test
 35 whereby increasing ns .

8. Method for testing the time delay error ratio ER of a device against a maximal allowable time delay error ratio

ER_{limit} with an early fail criterion, whereby the early fail criterion is allowed to be wrong only by a small probability F₂ for the entire test, with the following steps

- 5 - measuring ns time delays (TD) of the device, thereby detecting ne bad time delays, which exceed a certain time limit, of these ns time delays (TD),
- assuming that the likelihood distribution giving the distribution of the number ni of bad time delays in a
- 10 fixed number of samples of time delays (TD) is PD(ni,NE), wherein NE is the average number of bad time delays, obtaining PD_{low} from

$$D_2 = \int_{ne}^{\infty} PD_{low}(ni, NE_{low}) dni$$

- 15 wherein PD_{low} is the best possible likelihood distribution containing the measured ne bad time delays with a single step wrong decision probability D₂ for a preliminary error ratio ER stage, whereby using a single step wrong decision probability D₂ smaller than the probability F₂ for the
- 20 entire test,

- obtaining the average number NE_{low} bad time delays for the best possible likelihood distribution PD_{low},
- comparing NE_{low} with NE_{limit} = ER_{limit} · ns,
- if NE_{limit} is smaller than NE_{low} stopping the test and
- 25 deciding that the device has early failed the test and
- if NE_{limit} is higher than NE_{low} continuing the test whereby increasing ns.

9. Method according to claim 8,
- 30 characterized in that
- the single step wrong decision probability D₂ is in the range of

$$F_2 > D_2 \geq 1 - (1 - F_2)^{1/ne}.$$

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10. Method according to any of claims 7 to 9,
- characterized in that
- the likelihood distribution PD_{low}(ni,NE) is the Poisson

distribution.

11. Method according to any of claims 7 to 9,
characterized in that

5 the likelihood distribution $PD_{low}(ni, NE)$ is the binomial distribution.

12. Method according to any of claims 7 to 11,
characterized in that

10 for avoiding a undefined situation for $ne < k$, wherein k is a small number of bad time delays, not stopping the test as long as ne is smaller than k .

13. Method according to any of claims 7 to 12,

15 characterized by

an additional early pass criterion, whereby the early pass criterion is allowed to be wrong only by a small probability D_1 , with the following additional steps

- assuming that the likelihood distribution giving the
20 distribution of the number of bad time delays ni in a fixed number of samples of time delays (TD) is $PD(ni, NE)$, wherein NE is the average number of bad time delays, obtaining PD_{high} from

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$$D_1 = \int_0^{ne} PD_{high}(ni, NE_{high}) dni$$

wherein PD_{high} is the worst possible likelihood distribution containing the measured ne bad time delays with the probability D_1 ,

30 - obtaining the average number NE_{high} of bad time delays for the worst possible likelihood distribution PD_{high} ,
- comparing NE_{high} with $NE_{limit} = ER_{limit} \cdot ns$,
- if NE_{limit} is higher than NE_{high} stopping the test and deciding that the device has early passed the test and
35 - if NE_{limit} is smaller than NE_{high} continuing the test, whereby increasing ns .

14. Method according to any of claims 7 to 12,

characterized by

an additional early pass criterion, whereby the early pass criterion is allowed to be wrong only by a small probability D_1 , with the following additional steps

- 5 - assuming that the likelihood distribution giving the distribution of the number of bad time delays n_i in a fixed number of samples of time delays (TD) is $PD(n_i, NE)$, wherein NE is the average number of bad time delays, obtaining PD_{high} from

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$$D_1 = \int_0^{ne} PD_{high}(n_i, NE_{high}) dn_i$$

wherein PD_{high} is the worst possible likelihood distribution containing the measured ne bad time delays with the probability D_1 ,

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- obtaining the average number NE_{high} of bad time delays for the worst possible likelihood distribution PD_{high} ,
- comparing NE_{high} with $NE_{limit, M} = ER_{limit} \cdot M \cdot ns$, with $M > 1$,

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- if $NE_{limit, M}$ is higher than NE_{high} stopping the test and deciding that the device has early passed the test and
- if $NE_{limit, M}$ is smaller than NE_{high} continuing the test, whereby increasing ns .

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15. Method according to claim 13 or 14, characterized in that

the probability D_1 for the wrong early pass criterion and the probability D_2 for the wrong early fail criterion are equal ($D_1 = D_2$).

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16. Method according to any of claims 7 to 12, characterized by

an additional early pass criterion, whereby the early pass criterion is allowed to be wrong only by a small probability F_1 for the entire test, with the following additional steps

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- assuming that the likelihood distribution giving the distribution of the number n_i of bad time delays in a

fixed number of samples of time delays (TD) is $PD(ni, NE)$, wherein NE is the average number of bad time delays, obtaining PD_{high} from

$$D_1 = \int_0^{ne} PD_{high}(ni, NE_{high}) dni$$

wherein PD_{high} is the worst possible likelihood distribution containing the measured ne bad time delays with the single step wrong decision probability D_1 for a preliminary error ratio ER stage, whereby using a single step wrong decision probability D_1 smaller than the probability F_1 for the entire test,

- obtaining the average number of NE_{high} bad time delays for the worst possible likelihood distribution PD_{high} ,
- comparing NE_{high} with $NE_{limit} = ER_{limit} \cdot ns$,
- if NE_{limit} is higher than NE_{high} stopping the test and deciding that the device has early passed the test and
- if NE_{limit} is smaller than NE_{high} continuing the test, whereby increasing ns .

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17. Method according to any of claims 7 to 12, characterized by

an additional early pass criterion, whereby the early pass criterion is allowed to be wrong only by a small probability F_1 for the entire test, with the following additional steps

- assuming that the likelihood distribution giving the distribution of the number ni of bad time delays in a fixed number of samples of time delays (TD) is $PD(ni, NE)$, wherein NE is the average number of bad time limits, obtaining PD_{high} from

$$D_1 = \int_0^{ne} PD_{high}(ni, NE_{high}) dni$$

wherein PD_{high} is the worst possible likelihood distribution containing the measured ne bad time delays with the single step wrong decision probability D_1 for a

preliminary error ratio ER stage, whereby using a single step wrong decision probability D_1 smaller than the probability F_1 for the entire test,

- obtaining the average number NE_{high} of bad time delays for the worst possible likelihood distribution PD_{high} ,
- comparing NE_{high} with $NE_{limit,M} = ER_{limit} \cdot M \cdot ns$, with $M > 1$
- if $NE_{limit,M}$ is higher than NE_{high} stopping the test and deciding that the device has early passed the test and
- if $NE_{limit,M}$ is smaller than NE_{high} continuing the test, whereby increasing ns .

18. Method according to claim 16 or 17, characterized in that

- the probability F_1 for the wrong early pass criterion and the probability F_2 for the wrong early fail criterion are equal ($F_1=F_2$).

19. Method according to any of claims 7 to 18,

characterized in that

for avoiding a undefined situation for $ne=0$ starting the test with an artificial bad time delay $ne=1$ not incrementing ne then a first error occurs.

20. Digital storage medium with control signals electronically readable from the digital storage medium, which interact with a programmable computer or digital signal processor in a manner that all steps of the method according to any of claims 1 to 19 can be performed.

21. Computer-program-product with program-code-means stored on a machinereadable data carrier to perform all steps of any of claims 1 to 19, when the program is performed on a programmable computer or a digital signal processor.

22. Computer program with program-code-means to perform all steps of any of claims 1 to 19, when the program is performed on a programmable computer or a digital signal

processor.

23. Computer program with program-code-means to perform
all steps of any of claims 1 to 19 when the program is
5 stored on a machinereadable data carrier.